



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RBST2120**  
**Job Sheet 199453**



Part No: RBST2120

Job Qty: 1 pcs

Part Name: Drill Press Tri-Roller Staking Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/23/19

Job Tracking No:

Due Date: 8/29/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: RBST2100 REV:7 IPP REV:A 18.01.31 NEW ISSUE JFC VERF:DP

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation                   | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|-----------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                             |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 110   | Small Fab - 1               | 1 pcs | 8/29/19    | 8/29/19  | 0.00      | 1.00    | Small Fab - 1         |           |          |
|       |                             |       |            |          |           |         | Small Fab - 2         |           | MCC      |
|       |                             |       |            |          |           |         | Small Fab - 3         |           |          |
|       |                             |       |            |          |           |         | Small Fab - 4         |           |          |
|       |                             |       |            |          |           |         | Small Fab - 5         |           |          |
|       |                             |       |            |          |           |         | Small Fab - 6         |           |          |
|       |                             |       |            |          |           |         | Small Fab - 7         |           |          |
|       |                             |       |            |          |           |         | Small Fab - 8         |           |          |
| 120   | QC 5                        | 1 pcs | 8/29/19    | 8/29/19  | 0.00      | 0.00    | QC 5 - 10             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 12             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 17             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 18             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 19             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 22             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 24             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 3              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 43             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 49             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 51             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 58             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 68             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 9              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 50             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 30             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 40             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 61             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 81             |           |          |
| 130   | Packaging 3-1 - Stock - B4B | 1 pcs | 8/29/19    | 8/29/19  | 0.00      | 0.00    | Packaging 3 - 1 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 2 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 3 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 4 - B4B |           |          |



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1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL: 1 813 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Container No: S209210



Part: RBST2120

Job No: 199453

Serial No/Batch: S209210

Revision: 7

Inspector:

Exp Date:

Instructions:

Date: 08/27/19

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|                |       |         |           |                        |             |
|----------------|-------|---------|-----------|------------------------|-------------|
|                |       |         |           | Packaging 3 - 5 - B4B  | MID         |
|                |       |         |           | Packaging 3 - 6 - B4B  |             |
|                |       |         |           | Packaging 3 - 7 - B4B  |             |
|                |       |         |           | Packaging 3 - 8 - B4B  |             |
|                |       |         |           | Packaging 3 - 9 - B4B  |             |
|                |       |         |           | Packaging 3 - 10 - B4B |             |
|                |       |         |           | Packaging 3 - 11 - B4B |             |
|                |       |         |           | Packaging 3 - 12 - B4B |             |
|                |       |         |           | Packaging 3 - 13 - B4B |             |
|                |       |         |           | Packaging 3 - 14 - B4B |             |
|                |       |         |           | Packaging 3 - 15 - B4B |             |
|                |       |         |           | Packaging 3 - 16 - B4B |             |
|                |       |         |           | Packaging 3 - 17 - B4B |             |
|                |       |         |           | Packaging 3 - 18 - B4B |             |
|                |       |         |           | Packaging 3 - 19 - B4B |             |
|                |       |         |           | Packaging 3 - 20 - B4B |             |
|                |       |         |           | Packaging 3 - 21 - B4B |             |
|                |       |         |           | Packaging 3 - 22 - B4B |             |
|                |       |         |           | Packaging 3 - 23 - B4B |             |
|                |       |         |           | Packaging 3 - 24 - B4B |             |
|                |       |         |           | Packaging 3 - 25 - B4B |             |
|                |       |         |           | Packaging 3 - 26 - B4B |             |
|                |       |         |           | Packaging 3 - 27 - B4B |             |
|                |       |         |           | Packaging 3 - 28 - B4B |             |
|                |       |         |           | Packaging 3 - 29 - B4B |             |
|                |       |         |           | Packaging 3 - 30 - B4B |             |
|                |       |         |           | Packaging 3 - 31 - B4B |             |
|                |       |         |           | Packaging 3 - 32 - B4B |             |
|                |       |         |           | Packaging 3 - 33 - B4B |             |
|                |       |         |           | Packaging 3 - 34 - B4B |             |
|                |       |         |           | Packaging 3 - 35 - B4B |             |
|                |       |         |           | Packaging 3 - 36 - B4B |             |
| 140 QC 21 - SA | 1 pcs | 8/29/19 | 0.00 0.00 | QC 21 - SA - 21        | AUG 27 2019 |
|                |       |         |           | QC 21 - SA - 70        |             |
|                |       |         |           | QC 21 - SA - 53        |             |

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Part Op 110 - Small Fab-3 (Small Fab) -Assemble as per DWG. Sheet 1  
Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)  
130 - (Identify as per dwg & Stock Location: \_\_\_\_\_)  
140 - (QC21- Final Inspection - Work Order Release)

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| Job BOM                        |                |              |                   |           |
|--------------------------------|----------------|--------------|-------------------|-----------|
| Part / Item                    | Component Name | Quantity     | Operation         | Container |
| 201<br>138<br>188-FPSS-832-1/4 | Set Screw      | 1 Ea (1 ea)  | 110-Small Fab - 1 | 5165060   |
| RBST2120-1                     | Roller Fixture | 1 pcs (1 ea) | 110-Small Fab - 1 | 5186324   |
| RBST2120-11 - 81K oxide        | Primary Seat   | 1 pcs (1 ea) | 110-Small Fab - 1 | 5205404   |
| RBST2120-13                    | Secondary Seat | 1 pcs (1 ea) | 110-Small Fab - 1 | 5054654   |
| RBST2120-15                    | Locating Pin   | 2 pcs (2 ea) | 110-Small Fab - 1 | 5205486   |
| RBST2120-3                     | Retainer       | 1 pcs (1 ea) | 110-Small Fab - 1 | 5054810   |
| RBST2120-5                     | Roller         | 3 pcs (3 ea) | 110-Small Fab - 1 | 5060541   |
| RBST2120-7                     | Guide          | 1 pcs (1 ea) | 110-Small Fab - 1 | 5205696   |
| RBST2120-9                     | Pin            | 1 pcs (1 ea) | 110-Small Fab - 1 | 5205338   |

| Job Allocations                    |                  |          |           |           |
|------------------------------------|------------------|----------|-----------|-----------|
| Operation                          | Component Part   | Required | Inventory | Allocated |
| 110-Small Fab - 1                  | 188-FPSS-832-1/4 | 1        | 82        | 0         |
|                                    | RBST2120-1       | 1        | 5         | 0         |
|                                    | RBST2120-11      | 1        | 5         | 0         |
|                                    | RBST2120-13      | 1        | 2         | 0         |
|                                    | RBST2120-15      | 2        | 9         | 0         |
|                                    | RBST2120-3       | 1        | 2         | 0         |
|                                    | RBST2120-5       | 3        | 14        | 0         |
|                                    | RBST2120-7       | 1        | 6         | 0         |
|                                    | RBST2120-9       | 1        | 5         | 0         |
|                                    |                  |          |           |           |
| Part Specifications                |                  |          |           |           |
| Specifications could not be found. |                  |          |           |           |